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SPACE SHUTTLE ORBITER CREW HATCH JETTISON TEST USING A 0.0405-SCALE MODEL (16-0) IN THE TEXAS A&M LOW SPEED WIND TUNNEL (OA362)

SPACE SHUTTLE AEROTHERMODYTAMIC DRTA REPORT

(NASA-CR-167698) SPACE SHUTTLE
ORBITER CREW HATCH JETTISON TEST
USING A 0.0405-SCALE MODEL (16-0)
IN THE TEXAS A/M LOW SPEED WIND
TUNNEL (0A362). SPACE SHUTTLE
AEROTHERMODYNAMIC DATA REPORT
(Rockwell International Corp.)
G3/16 0126304

Data Management SERVICES



DMS-DR-2541 NASA-CR-167,698

SPACE SHUTTLE ORBITER CREW HATCH JETTISON TEST
USING A 0.0405 SCALE MODEL (16-0)
IN THE TEXAS A&M LOW SPEED WIND TUNNEL
(0A362)

by

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Prepared under NASA Contract Number NAS9-17840

by

DATA MANAGEMENT SERVICES
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for

NAVIGATION, CONTROL & AERONAUTICS DIVISION

JOHNSON SPACE CENTER
NATIONAL AERONAUTICS AND SPACE ADMINISTRATION
HOUSTON, TEXAS

WIND TUNNEL TEST SPECIFICS:

NASA SERIES NUMBER:

OA-362

MODEL NUMBER:

16-0

TEST DATES:

June 15, 1987 through June 22, 1987

OCCUPANCY HOURS:

48

FACILITY COORDINATOR:

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SPACE SHUTTLE ORBITER CREW HATCH JETTISON TEST USING A 0.0405-SCALE MODEL (16-0) IN THE TEXAS A&M LOW SPEED WIND TUNNEL (0A362)

BY

C. E. MITCHELL ROCKWELL INTERNATIONAL SPACE TRANSPORTATION SYSTEMS DIVISION

ABSTRACT

This report contains post-test information for the Space Shuttle Orbiter Crew Hatch Jettison Test OA362 which was conducted in the Texas A&M Low Speed Wind Tunnel from 6/15/1987 to 6/22/1987.

The test objective was to verify that the crew hatch, once jettisoned, would clear the orbiter under various simulated flight conditions. Several model hatches were used with the 0.0405-scale orbiter (Model 16-0). The model's angle of attack was set at 10, 15, and 20 degrees while the sideslip had values of -5, 0, and +5 degrees. The full scale Qbars that were simulated were 105, 128, 160, and 210 psf.

In the hatch jettison mechanism itself, the plunger pressure was varied to achieve horizontal velocities of 3, 5, 7, and 20.1 feet per second model scale, and the plunger location was varied to achieve a variety of rotational velocities.

The orbiter model was subjected to 122 runs with 13 different hatches. Of these, 60 were good runs.

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INTRODUCTION

This report presents information for the Crew Hatch Jettison Test (OA-362) which was conducted in the Texas A&M Low Speed Wind Tunnel. The test was performed with a 0.0405-scale Space Shuttle Orbiter (Model 16-0) from 6/15/1987 to 6/22/1987.).

The purpose for this test was to verify that the crew hatch, once jettisoned would clear the orbiter. This objective was tested under several different jettison conditions and flow field conditions.

There were two major variables when dealing with the jettison conditions. The first was the initial horizontal velocity of the hatch. This was determined by the force of the plunger used to eject the hatch. The second variable was the initial rotation of the hatch. This was needed to test to what extent a failure of a hatch thruster cartridge or an asymmetry of the three thrusters would have on the hatch trajectory. This was simulated by jettisoning the hatch with various plunger positions that were off-center of the c.g. of the hatch.

The different flowfield conditions were created when the desired tunnel wind speed and model angles of attack of 10, 15, and 20 degrees and sideslip angles of -5, 0, and +5 degrees were attained. The full scale dynamic pressures that were simulated were 105, 128, 160, and 210 psf. The model scale dynamic pressures that were derived from these were 8.0, 9.7, 12.2, and 16.0 respectively (see Table I).

MODEL DESCRIPTION

The test article was a 0.0405-scale model of the 140C modified Space Shuttle Orbiter designated Model 16-0. This orbiter model utilized blended wing-body design with a double delta wing, full span split elevons, a center line vertical tail with rudder and speedbrake, a canopy, a body flap, and orbital maneuvering system (OMS) pods. During the test it was assumed that the landing gear (main and nose) would be retracted when the hatch was jettisoned. Therefore, the landing gear was not included on the model. The orbiter model also included an ejector assembly to release and jettison the hatch. This assembly was housed in a cavity shell that was installed to simulate the crew hatch opening and some exposed internal volume (Figure 1b).

The release mechanism inside the cavity consisted of a fused screw "burn bolt". It secured the hatch in place against the ejection force which was preset. For the hatch to be released, the bolt was broken by passing a high electrical current through its fused section. The current was delivered by a Rockwell provided 1200 joule capacitive-discharge system. It was operated at about 42-joules during the test.

The jettison mechanism was a pneumatic cylinder/piston/plunger arrangement with a stroke of 0.324 inches. The cylinder pressure and plunger position was varied to adjust the initial horizontal and rotational velocities.

The model hatch was constructed of aluminum with the external shape cast from a dense foam ("Litecast") in order to obtain the incompressible scaled mass properties of the full scale hatch (mass, inertia, and c.g.). Fine tuning of the mass properties was done with lead "B.B.'s".

The model was mounted upright (wings level) on a double strut structure which was attached to the underside of the wing. These struts were fixed to the tunnel's turntable (Figures 1c and 1d) which was responsible for controlling the model's sideslip angle. A stub sting was extended from the rear of the model and fixed to a third strut (Figure 1a). It was this third strut that was responsible for the pitching of the model. The "burn bolt" power cables and the jettison mechanism pneumatic line were routed up the rear strut/sting assembly and into the model.

The following nomenclature will be used to designate the various model components:

COMPONENT

DESCRIPTION

B62	Baseline - 140C orbiter fuselage
B63	Simulated crew hatch jettison (L.H. fwd.)
G20	Vehicle - 101 orbiter nose and main landing gear (retracted)
M16	-140C orbiter OMS/RCS pods
N28	-140C orbiter OMS nozzles for M16
W127	Baseline -140C orbiter wing
F10	-140C orbiter body flap
E55	-140C orbiter elevons with flipper doors for W127
V8	-140C orbiter vertical tail
R5	-140C orbiter rudder for V8

DATA REDUCTION

Instrumentation utilized for this test consisted of pressure measuring and photographic equipment.

To record the hatch jettison cylinder pressure, a Rockwell high pressure transducer (Statham PA822, 0-300 psia) was provided. The output was approximately 0.1 mV/psi @10V excitation with gaseous nitrogen used as a pressure source (K bottle).

The photographic requirements included video footage and still photographs (to show installation). The video footage was acquired from two high speed video cameras (200 frames/sec). One camera was mounted above and the other was mounted facing the hatch side of the model. They were both time correlated and in sync with the tunnel lighting. The video tapes were run through a motion analyzer at the Texas A&M University for reduction to provide X-Y-Z positions and the velocities (horizontal and rotational) of the hatch.

TEST CONDITIONS

The PA822 high pressure transducer was calibrated from 0 to 150 psig in 30 psi steps.

The hatch jettison mechanism was calibrated at Rockwell, NAAO. The results showed that the system zero was at X=0 and Z=-0.025 assuming that the door center was at X=Z=0.

After installation, several static runs were made (61-63, 91-93, 102, 117-118, 121-122) as well as a few general system checkout runs (1-5). The details of these runs are shown in the run schedule.

The full scale dynamic pressures that were simulated were 105, 128, 160, and 210 psf. To achieve these conditions, the tunnel was operated as follows:

SIMULATED FLIGHT <u>OBAR</u> (psf)	VELOCITY _(f/s)_	MACH <u>NUMBER</u>	q <u>(psf)</u>
105	82	0.07	8.0
128	88	0.08	9.7 *
160	101	0.09	12.2
210	116	0.10	16.0

^{* 80%} OF TESTING

The test points were taken at 10, 15, and 20 degrees angle of attack (85% at 15 degrees) and at -5, 0, and +5 degrees angle of sideslip (70% at 0 degrees). The order of these tests, as well as preliminary results, can be seen in the run schedule (Table IV).

The primary variables throughout the test were the simulated hatch horizontal (EVh) (see Figures 3a and b) and rotational velocities. The plunger offsets, which controlled the initial rotational velocities, can be seen in Figure 2. The theoretical conversions to actual rotational velocities at hatch separation are shown in Figure 3c.

TEST FACILITY DESCRIPTION

The Texas A&M University Low Speed Wind Tunnel is an unpressurized air-medium facility capable of attaining continuously variable test section dynamic pressures from 0 to 100 pounds per square foot. The wind tunnel is of the closed-circuit, single-return type having a rectangular test section ten feet wide and seven feet high. Reynolds numbers are variable up to 1.84 x 10⁶ per foot. Models are supported in the test section by either a sting or struts depending upon the test requirements.

REFERENCES

Reports--

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SS-A01185, "Model Assembly #16-0"

SS-A01186, "Wing Assembly - 0.0405 Scale Orbiter Wing"

SS-A01127, "Vertical Tail - 0.0405 Scale Orbiter"

SS-A01191, "OMS Pod, Details - 0.0405 Scale Orbiter"

SS-A01328, "Model Assembly #16-0, 0.405 Scale SSV Orbiter (OML)"

SS-A01329, "Wing Assembly #16-0, 0.0405 Scale SSV Orbiter"

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SS-A01600, "Landing Gear Assembly, 0.0405 Scale Orbiter #16-0"

SS-A02303-1, "Hatch Details & Assembly, 0.0405 SSV 16-0", 27 April 1987

SS-A02303-2, "Actuator Assembly & Details - 0.0405 SSV 16-0", 26 April 1987.

C.O. No SS-2783-314, "Modification to Hatch Opening and List of Items to be completed for Model Shipment", 29 May 1987.

TABLE I

DYNAMIC PRESSURE SCALING

$$\frac{Q_M}{Q_F} = \frac{\rho_M}{\rho_F} (SCALE)$$

SCALE = 0.0405

FOR AN ALTITUDE OF 20,000 FT.

$$\frac{\rho}{\rho_o} = 0.5332$$

$$\frac{q_{\rm M}}{q_{\rm F}} = (\frac{1}{0.5332}) (0.0405) = 0.075956$$

QBAR MODEL SCALE = QBAR FULL SCALE X 0.075956

	QBAR	FULL	SCAL	E
--	-------------	-------------	------	---

OBAR MODEL SCALE

105 PSF	8.0 PSF
128	9.7
160	12.2
210	16.0

DATA SHEET

DEVIATION: WT. = -1% to -5% $I_{yy} = +2% \text{ to } -4%$ $X_{cg} = 0$ $Z_{cg} = -.007" \text{ to } +.008"$

DESIGN: WT. = .0363 16 $l_{yy} = 3.269E-6 S1-ft^2$

				-cg		
	DOOR	WT,	(x106)			
, 	NO.	(1b)	$\frac{(x10^6)}{(S1-fr^2)}$	X _{CG}	Z _{CG}	===== R E M A R K S =====
		.0345	3.183	+.002	005	
	2	.0343			078	DON'T HAVE
	3	.0346	3.140	0	0	USED FOR CK-OUT
	4	.0346	3.312			USED FOR CK-OUT
	5	.0349	3.269		004	
	6	.0349			007	
	7	.0349	•		005	
	8	.0353	3.291		006	
	9	.0351			007	
	10	.0348	3.269		4	
	11	.0348				
	12	.0352	3.291		005	
	13	.0348			+.002	
	14	.0352			+.001	
	15	.0350			002	
.	16	.0347				
/ - 	17	.0350	3.267		+.001	
	18	.0352				
	19	.0347	3.288		+.004	
	. 20	.0347	3.267		005	
	21	.0350	3.288		006	
	22	.0349			7	
	23	.0348			003	
	24	.0351	3.181		004	LOOSE
	25	.0350	3.224		+.003	
	26	.0350			+.004	
	27	.0349	3.291		•	
	28	.0348	3.269		002	SLIGHTLY LOOSE
	29	.0352	3.312		005	
	30	.0351	3.291		004	
	31	.0352			Ť	TABLE II
	32	.0350			004	_
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/	35	.0349	3.269		005	·
	36	.0352	3.291		004	
	37	.0352	3.312		005	·
						<u> </u>

DESIGN: WT. = .0363 1b $I_{yy} = 3.269E-6 51-ft^2$

DATA SHEET

DEVIATION: WT. = -1% to -5% I_{yy} = +2% to -4% X_{cg} = 0 Z_{cg} = -.007" to +.008"

	DOOR NO	WT, (1b)	lyy (x106) (S1-ft ²)	X _{cg}	Z _{cg}	==== R E M A R K S
	38	.0351	3.291	0	007	
	39	.0351			005	
-	40	.0351	3.312		005	
	41	.0352	3.334		004	
	42	.0353	3.312		005	
	43	.0353			002	
	44	.0350	3.269		004	
	45	.0352	3.183		002	SLIGHTLY LOOSE
	46	.0350	3.247	!	+.001	
	47	.0352	3.226		ò	
_	48	.0349	3.291		003	
	49	.0354	<u> </u>	1	+.006	
	50		O C O N	O R # 5	0	
	51	.0359	3.247	+.082	0	VERY LOOSE
	52	.0356	1	+.085		
	53	.0350	3.269	+.088		SLIGHTLY LOOSE
, ———	54	.0356	3.140	080		VERY LOOSE
	55	.0354	3.269	079		SLIGHTLY LOOSE
	56	.0354	3.247	078	1	SLIGHTLY LOOSE
	57	.0356	1	0	+.082	
	58	.0352	3.291		+.081	
	59	.0353	3.269		+.083	
	60	.0353			084	
	61	.0356	1		082	
	62	.0354	3.204		078	
	63	.0354	3.269		004	
	64	.0352	3.312	i	003	
	65	.0354	3.269		+.003	
	66	.0350	•		003	
	67	.0352	3.291		001	
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TABLE III (CONCLUDED)

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1CTUAL FUNS PERFORMED

# - 1 M + W 9 - 00 6 0 TABLE IX	3 5		9. J	5.0 5.0 5.0 5.0 7.0 7.0	7/2 yer 0/43 x t ((ii)) X = 0.0 2 = 0.0	278	Hetch # Useck	MOPLS CHECKOUT RUN (ELECTRODE) "" "" "" "" "" "" "" "" ""
			8.0	7.0				
7	-	 	8.0	10.1				

ACTUAL RUNS PERFORMED

Notes			THE HILH GEAR, DECRETED WITH PORTE		REPEAT OF 16 DWG TO CAMERA POSITIONING HARLY # B DROPE ON ITS FIRST RUN (HIT SIDE WALL)	POSITING BETA IS MOSE LEFT				POSITIONING	PEPENT OF HIZ DUE TO CAMBER POSITIONING ONE POSITIONING ONE POSITION BY WALLIE, HATCH HIT WADOW AMERICA DOES MOVE SUIGNILY LABSTREAM, WITH THE AEGATIVE BETH	REPEAT OF #8 DLE TO CAMBEA PROPLEM	
Hitch # Used	9			-	∞	9							
77	BL											—	
Plunger Offset (in)	0.0=X 2=0.0												
EVH	7.0	10.1	7.0	10.1	10.1	5.0	10'1	5.0	10.1	10.1	10.1	7.0	
QBAR.	1.21	1.7	16.0	16.0	16.0	4.7						->-	
B	0					5+	5+	5-	5-	7	5-	0	
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Run #	13	14	15	16	17	8/	61	02 Tab	17 84.E. D	22 (can	EZ ITINUE	ه) 4 4	

ACTUAL RUNS PERFORMED

NOtes	Repeat of #9 Mistire	Repeat of 49. Closer to wing tip than bothern EV=7.0. Seems to be large difference EVISCOLD	Report of #10 due to comesa priblem	Report of #11 due to comera problem	Repeat 1 + #12 cher to comoon problem. Hit window redatively guickly	First low aspha run. Chosanto wing hevel than 2=20. Still large wingto chearne	Close to wing level again	Still cleans wingtip easily	Lowered EV further to try and hit ising tip - just cleared. High horizontal trajectory. Electrode charged before		Repeat of #34 due to comme position	
Hetch # Used	6										_	
TP	BL											
Plunger Offset (in)	X=0.0 Z=0.0											->-
EVH	5.0	5.0	10.1	7.0	1.01	0′۲	7.0	۵,2	3.0	7.0	7.0	7.0
QBAR	9.7		→	8.0	8.0	9.7	9.7	0.11	12.0	4.7		_ >
S,	0						لم 1				->-	0
Ŷ	15				-	01			>	20		-
Run #	52	92	27	28	62	4/1 30	31	75 TA	SIE IV	45 (cox	TINUE!	36

ACTUAL TUNS PEPFORMED

Notes	Report of 13 but resuts did not orgent Trainton above vertical toil tout of comme wi	Repeat of 13 again. Trajectory much 10 war - repeated "13's results	Repeat of #15 due to caneva problem (TV coverage)	Report of #17 due to conver problem. Just missed side wall	Supposed worst case for wingthe character for baseline constituting near ons pool height -5 till cleaned wingthe easily	Repeat of # 15 (#57 industruty enset) Trajectory fairly high dun to high gloor	Repeat 14 # 18 due to comera problem	Report of #19 due to comera problem	Laprat of # 20 du to comme problem	MISFIRE FIRST 0+0 RWN	REPEAT OF # 46. Cheeted continuity, before run - 0k. Trajectory Fairly high faith of low 96ar. Winter Centure and season to be 100	then equivalent 6-0 case Terran 0+ 4+7 for reported 5able MISFIRE
Hetch # Used:	6		->	01								-
77	18											
Plunger Offset (in)	X=0.0 Z=0.0								->-	X=+036 23042		-
EVH	7.0		->-	10.1	3.0	۵٬۲	2.0	10.1	5.0			
QBAR	12.1	12.1	16.0	16.0	16.0	11.0	4.7					
Bo	0				-5	0	72	5+	ر د کا	0		
, s	15			-	01	15						
Run #	37	3.8	39	40	14	42	43	+ + TAE	S.E.IV	9 4 Con?	F WUE	۵)

ACTUAL TUNS PERFORMED

* Notes	Zenur of # 48 due to mistin			Report of #51 due to common problem	Fist 0=14.9, EV=7 run	\$40 fings appear to rotate a little further from vertical		This new hath really thew around in net on this run	Trajectory at OMS pool leard even with at = 10°			
Hotch # Used	10						->-	71				->-
77	BL											
Pluger Offict (in)	X=+036 2=012			->-	X=+,026 2=029							
EVH	5.0			->-	7,0							-
QBAR	9.7			· ·	->-	8.0	12.1	16.0	4.7			-
Bo	0	5-	+ P	+5	0	_				5-	5-	0
Å	51		_						10	10	07	02
Run #	49	20	1.5	25	6/17 + 53	42	\$\$	95 74	SUE Z	80 5 (Con	5	0 50)

ACTUAL PULLS PERFORMED

NOtes	Static Fire Out of Camera range	Report of 61 due to common problem	Static Fin to check votation again	First Run at 6=14.9, EV=10.1 Hit window on Styroban Dotector	Hit Window Upstream of Dotutor	Hit window further back in tunnel than #65. Lost Hatch in Tunnel	Trajectory pressy high. Hit on wide mesh portion of next	Hit side wall. High theyietory for this abour. Hit tope portion of net	Hit side window	Trajectory mous doundard notices by with top to, but of common view	Repeat of 70 due to convois problem. Trajustory not quite as low as #70	Very high the jestory Out of comern view quit
Heten# used	12					>	13					
10	BL											
Pluger Offset (in)	X=1,026 Z=029	" "	020'-=2						->-	0.0X	7 7	x=0.0 Z=+.025
EV#	7.0	7.0	10.1							7.0	7,0	10.1
QBAR.	0	0	0	4.7	% 0	12.1	16.0	4.7				->-
β_{o}	0	0	0	0				7	5-	0		
å	0	0	0	15								<u> </u>
Run #	19	79	63	64	59	99	(2)	89	69 TABLE	N (c)	FONTINE	(EB)

ACTUAL RUNS PERFORMED

Notes	Report OF #72. Counterclockwise retation Low Trajectory - Vary Strange	Repeat #72 again: Counterclockwise (Atrology, 100 try sector, but sich wall	Repeat 272 repairs from the State notall	Repeat #72 again. New exectable introlled that lines up well. Retates Gundrelockense, 1000	Repeat #12 again. Counter clockwise, 10 w.				First retartion is very quiet, town boats its old made	Close to side wall. Doesn't seem to retorn as quietly initially as #81 did	Mis fin	Repeat of #83, con Trajactory Spinaing Faster, More votation away from varied than
Hotch # Used	13				->	4/		->	9/			
70	7				>	8		->	H			
Plunger Offset (in)	X=0.0 Z= +02S				->-	x=0.0 z=040	2 1	520'-=Z	x= +.040 2 = 0.0	X= +,02F 2=0.0	x=+105 z=0.0	= =
EVH	10.1					7,0	7.0	10.1	7,0	10.1	7.0	7.0
QBAR	9.7				-							
Book	0											
å	5/											->
Ru #	73	74	52	76	77	78	79	98	Ø ABLE	78 C	SO DO	# 8 # 8

ACTUAL RUMS PERFORMED

Notes	Mistire	Report #85 Out of Common France Cos Tryntony but will not be reported	Low Trajectory	Lower than #87. Broke hatch Little quicker rotation than #87	High trajectory very obvious w170@ boston. actuator about reach ry'd value for even 6 = 8 rolling	Spins more sideways than any other pravious run. High trajectory	Static Run to check rotation. Tough to see with Speaks	Repeat #91 with thurst lights on to reduce spark dominance	Static Test, Got 6=26 malker from Film	Lowest trajectory thus for (Winy land or balow) Hilds Spin on a horizontal ow's Left common side View	Report #84 for Common view ogain. Balow wing, left side view again.	Trying to hit wing with high gover Trajectory just above wing, still clears tip
Hetch # Used	9/			<u> </u>	17							>-
70	14	11	MAK FORWAED	MAX FORWARD	MAK Bettem				MAK TOP			
Plunger Offset (in)	X=+,015	= =	X=+,130 Z=0,0	= =	x=0.0 z=060			->-	x= 0.0 2=+,110			->-
EVH	10.1	10.1	7.0	10.1	7.0	10.1		->-	7,0			
QBAR	9.7					 	0		•	9.7	9.7	16.0
Bo	0											
g	15/					->-	0			15/		
Rus #	38	86	87	88	84	90	16	76 14	ELE Z	to Con	56	(a)

1CTUAL TUNS PERFORMED

Run #	80	Ro	GBAR	EVH	Plunger Offset (in)	77	Hitch # Used	Notes
16	15	0	8.0	3.0	X=0.0 Z=+,110	MAK TOP	7.1	Trying to hit wing with Imgen, In EV
9.8				3.0			/8	
44			<u> </u>	5.0	->-	~		Report 97. Fairly close to wingtip was to F.O FHIS EV to get hother out
001			4.7	7.0	0.0=2 0+0=X	A		Exchance moved to side. Tryicity very cole to one pool. Unit one wing. Retail Lock. Wise, Out of Common of our
101	<u>></u>		4.7					Report 100 Retated Courter Metersie
701	0		0					Rotation Cheek Looks for producted
6/12 103 ↓	15		4.7		>-		->-	Clockwise Lotation. Our wing close to body. Cleared wingth
104				10.1	X=025 Z= 0.0		02	Mistin
707								Report #10+ Mistine (NO Spark)
90/								Close to body, bookly over wing (Report) Out of comera frame
LO ONTINA								Zapeat #104
108	<u> </u>	 	<u></u>	-				Zapest #109 again. Counterclockurie retator. Cleared wingtip. High trajectory

ACTUAL TUINS PERFORMED

Notes	Clockwise Rotation. May close incoard Class to oms ood	(sow shartow). Very close to and po	Started clockwise + want to country fact for quite a while. Hope as vartical tail top. Von intogral	Repeat of 111 - Clarence districtes hatch. fit. Similar trajectory to 111 but kighter	Mistin	Repeat #113. Just above ones pul. Zoole body all the way best. Clockwise retaking	Hit twice near the hatch. Hit hatched 1st bounce. Inch bounce gave it clusted Clockwise totation—The cleaned easily	over oms puch. Started clocinise States States age near tested, want to	Static 7cm State 7 of 31 cools from film	Static Run. Estimated 84 at 21 ml/s from film	Run with boundary layer trip. Tryestor besteen ones port and wing, may have	Static Run. Ethinkle 6 of 31 robbed . Film
Hotch # Used	20		->-	30		<u> </u>	33					
TP	MAK AFT										->-	H
Plunger Offset (in)	2=0.0 2=0.0											x= +.105 2= 0.0
EVH	7.0						2.0	5.0	0.7	5.0	7.0	7.0
GBAR	4.7	16.0						->-	0	0	9.7	0
Bo	Ó	0	5-	7	5+	7	75	0				<u>-</u>
3,'	51							>	0	0	15	0
# #	109	0//	111	1112	113	114	511	911	Tagy E	8//8	611	

ACTUAL TUINS PETFORMED

Notes	Static Run Grangs from film	Static Thun OH st 31 mals from Film	,	·							
					4 II						
Hitch # Used	33	33									
77	F	Ŧ									
Plunger Offset (in)	x = t.105 $z = 0.0$	X=+075 Z=0.0= Z									
EV+1	1.01	10.1									
GBAR	0	0									
S.	0	0									
3,1	0	0									
Tun #	121	727		-			-	ABLE	ZV (c	an Cluc	N€O)

FIGURE 1a MODEL INSTALLATION SHOWING STING/STRUT ASSY.



FIGURE 1b MODEL SHOWING "CAN" AND PLUNGER ASSY.

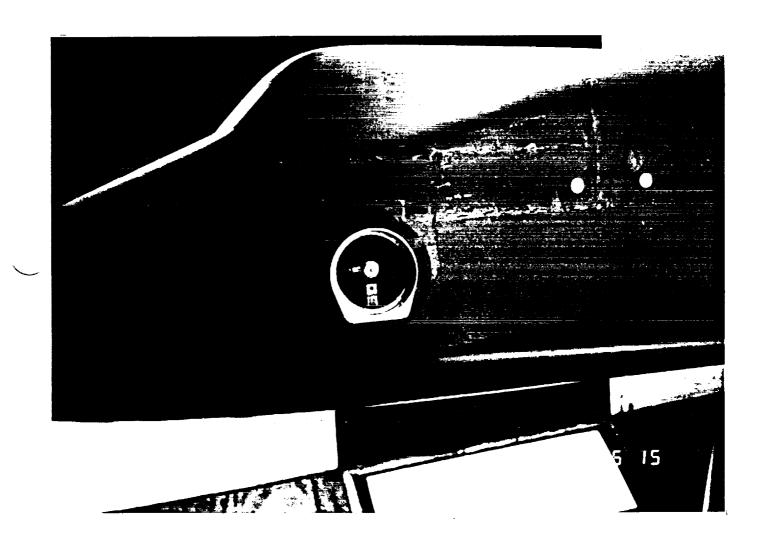


FIGURE 1c

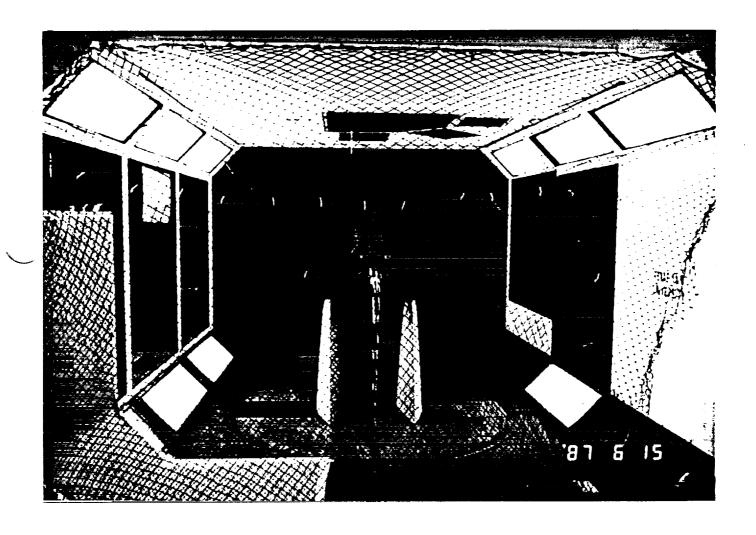
MODEL INSTALLATION SHOWING STRUT LOCATIONS AND TURNTABLE - FRONT VIEW

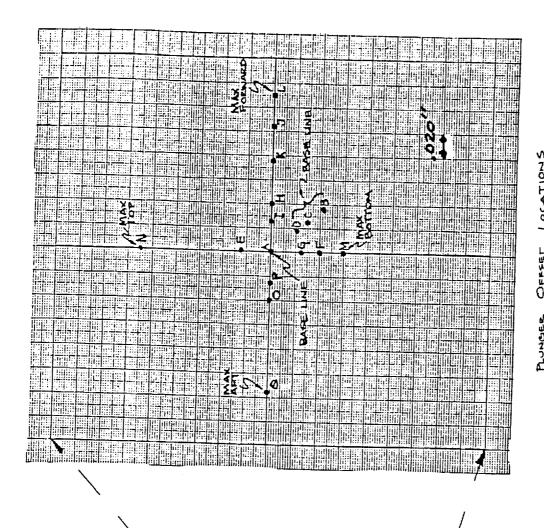




FIGURE 1d

MODEL INSTALLATION SHOWING STRUT LOCATIONS
AND TURNTABLE - REAR VIEW





100K - 1683 - 1998

MODEL HATCH OUTUNE

FIGURE 2 PLUNGER OFFSET LUCATIONS

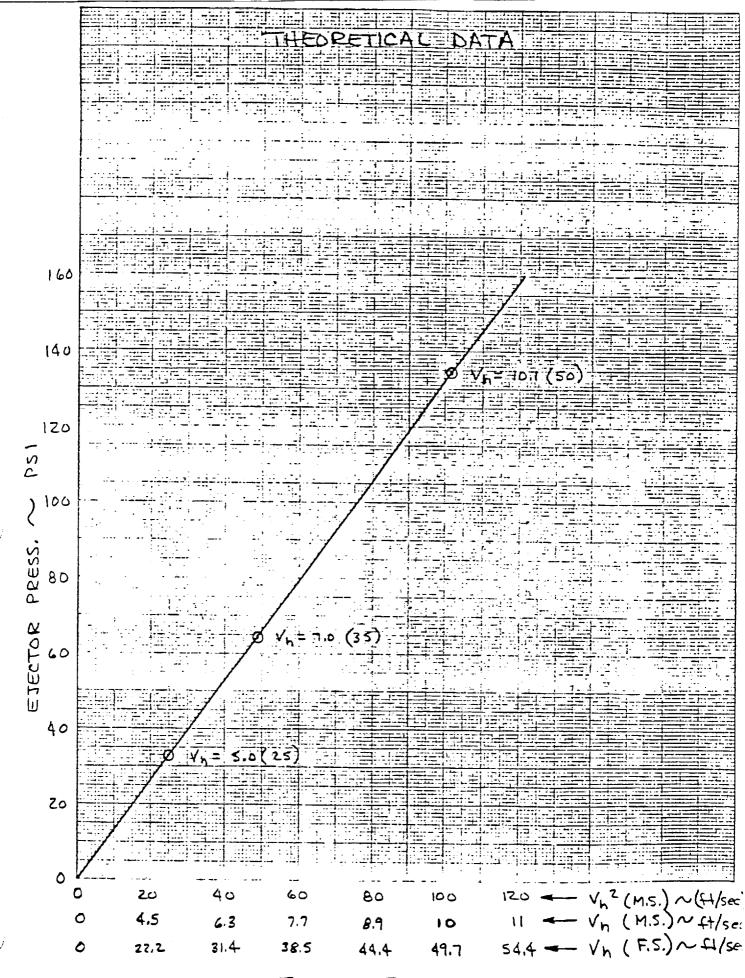


FIGURE 3a

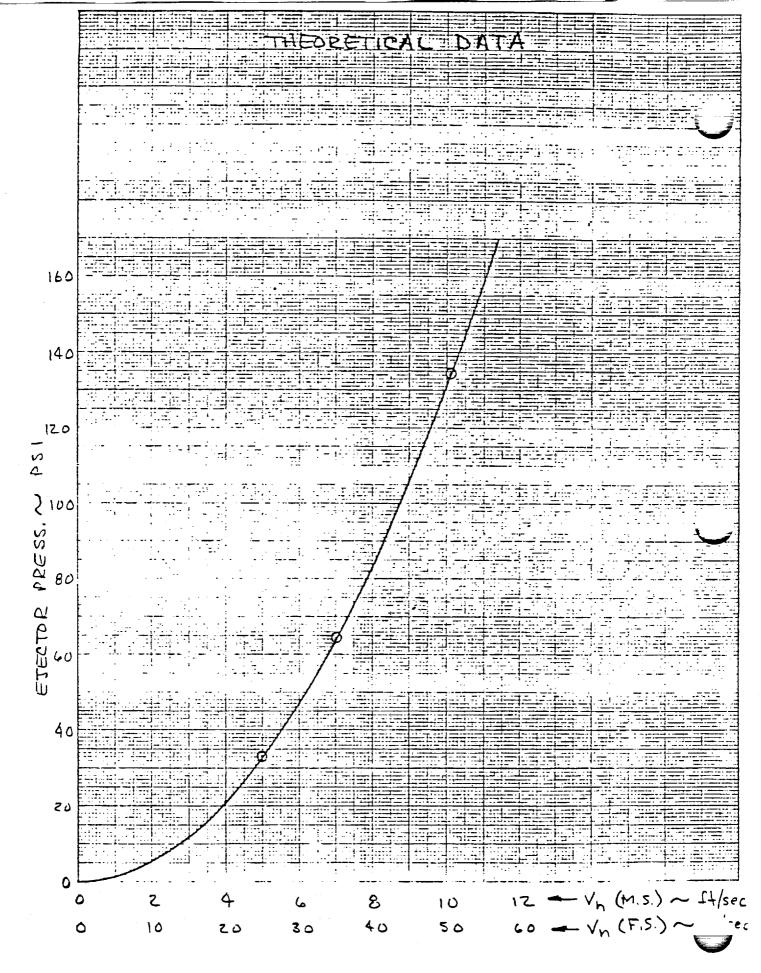


FIGURE 36 32

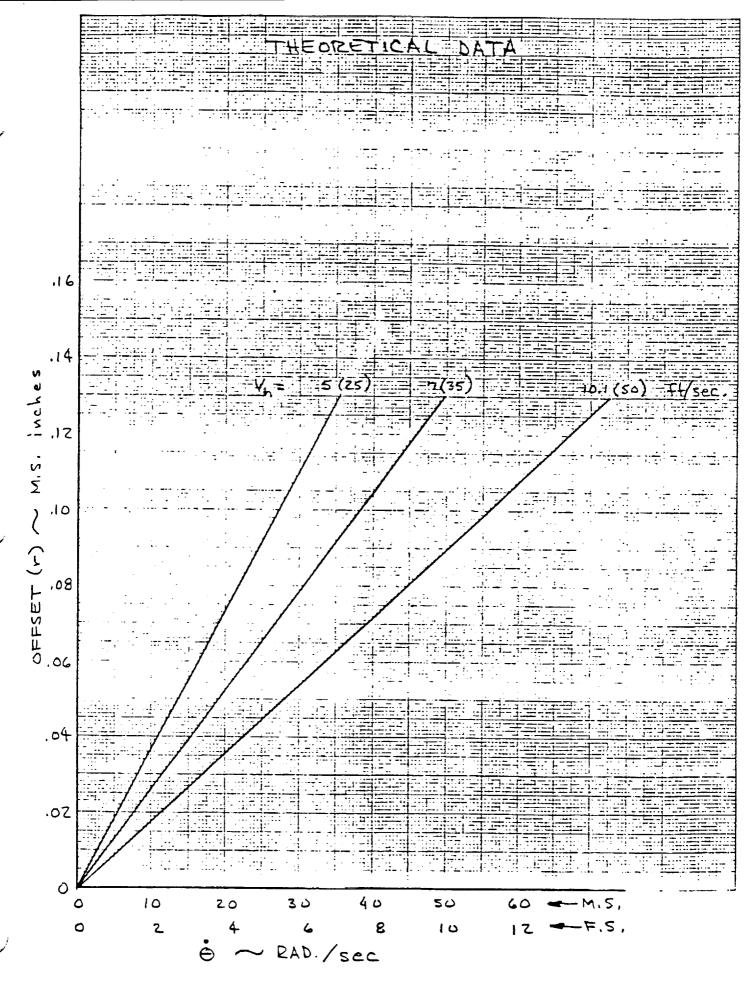


FIGURE 3c